



**SIGMA
COATINGS**

**How to keep your
doors as beautiful as the
day they were fitted**

All you need is the Sigma maintenance kit and finishes

Your new door set will look absolutely stunning when it's fitted. And we want to make sure it stays looking good in your home throughout its long life. That's why we also have a Sigma maintenance kit and a range of different finishes to keep your doors in tiptop condition.

Our Sigma maintenance kits are available in oak, grey and white and contain:

- 1 x litre tin oak, grey or white top coat
- 1 x 250ml bottle of wood care milk
- 1 x 2" synthetic paint brush
- 2 x pairs of disposable gloves
- 4 x 320 grit abrasive pads
- 1 x microfibre cloth

Maintenance finishes for pre-finished door sets

Oak top coat - Sigma Sigmawood

Sigma Sigmawood is a high build microporous satin translucent top coat in light oak, matched to the colour of your original pre-finished door set and ready to be applied by brush.

As soon as you see that the original finish is breaking down, becoming dull or weathered, then it's time to re-coat your door set with Sigma Sigmawood oak top coat.

How to use it

Simply wash the OUTSIDE of the doors and frames with a mild domestic cleaner like soapy water. Rinse the cleaner off, then dry the wood with a clean cloth. Next, use a 320 grit abrasive pad to VERY LIGHTLY sand the surface, just sufficient to remove any blemishes and marks and to provide a 'key' for the new top coat which is about to be applied. Use a damp lint-free cloth to clean off all sanding dust and dirt, then dry off.

Stir the top coat thoroughly, and use a good quality synthetic brush to apply one or two coats of the top coat finish, brushing in the direction of the grain. Then leave one to two hours between coats.

IMPORTANT NOTICE

If you've been using Sigma wood care milk you must wait six months from the last wood care milk application BEFORE re-coating with top coat, as wax residue from the milk will prevent the top coat keying to the doors and frames.

Health & Safety Information:

AVOID CONTACT WITH SKIN AND EYES. DO NOT BREATHE VAPOUR/SPRAY. USE ONLY IN WELL VENTILATED AREAS, IN CASE OF INSUFFICIENT VENTILATION WEAR SUITABLE RESPIRATORY EQUIPMENT. KEEP OUT OF THE REACH OF CHILDREN. PROTECT FROM FROST. DO NOT EMPTY INTO DRAINS. THIS MATERIAL AND ITS CONTAINER MUST BE DISPOSED OF IN A SAFE WAY.

White top coat - Sigma Sigmalith

This is a high build microporous opaque satin top coat in white, matched to the colour of your original pre-finished door set and ready to be applied by brush.

As soon as you see that the original finish is breaking down, becoming dull or weathered, then it's time to re-coat your door set with Sigma Sigmalith white top coat.

How to use it

Simply wash the OUTSIDE of the doors and frames with a mild domestic cleaner like soapy water. Rinse the cleaner off, then dry off the wood with a clean cloth.

Next, use a 320 grit abrasive pad to VERY LIGHTLY sand the surface, just sufficient to remove any blemishes and marks and to provide a 'key' for the new top coat which is about to be applied. Use a damp lint-free cloth to clean off all sanding dust and dirt, then dry off.

Stir the top coat thoroughly, and use a good quality synthetic brush to apply one or two coats of the top coat finish, brushing in the direction of the grain. Then leave one to two hours between coats.

IMPORTANT NOTICE

If you've been using Sigma wood care milk you must wait six months from the last wood care milk application BEFORE re-coating with top coat, as wax residue from the milk will prevent the top adherence.

Health & Safety Information:

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Grey top coat - Sigma Sigmalith

This is a high build microporous opaque satin top coat in grey, matched to the colour of your original pre-finished door set and ready to be applied by brush.

As soon as you see that the original finish is breaking down, becoming dull or weathered, then it's time to re-coat your door set with Sigma Sigmalith white top coat.

How to use it

Simply wash the OUTSIDE of the doors and frames with a mild domestic cleaner like soapy water. Rinse the cleaner off, then dry off the wood with a clean cloth.

Next, use a 320 grit abrasive pad to VERY LIGHTLY sand the surface, just sufficient to remove any blemishes and marks and to provide a 'key' for the new top coat which is about to be applied. Use a damp lint-free cloth to clean off all sanding dust and dirt, then dry off.

Stir the top coat thoroughly, and use a good quality synthetic brush to apply one or two coats of the top coat finish, brushing in the direction of the grain. Then leave one to two hours between coats.

IMPORTANT NOTICE

If you've been using Sigma wood care milk you must wait six months from the last wood care milk application BEFORE re-coating with top coat, as wax residue from the milk will prevent the top adherence.

Health & Safety Information:

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Sigma wood care milk

This is a wax-enriched finish enhancer, which protects the original finish, so lengthening the time before re-coating becomes necessary - a bit like applying wax polish to a car or water running off a window pane.

Sigma wood care milk should be applied to the OUTSIDE of the doors and frames as soon as possible after installation. Then it can be re-coated at six monthly intervals usually in March/April and September, or more frequently if desired.

How to use it

Simply wash the OUTSIDE of the doors and frames with a mild domestic cleaner like soapy water. Rinse the cleaner off, then dry the wood off with a clean cloth.

When the wood is dry, apply Sigma wood care milk to a moistened microfibre cloth or moistened sponge and rub into the surface of the doors and frames, working in the direction of the grain to achieve a uniform coating.

- Avoid using in direct sunlight
- If the Sigma wood care milk spills or splashes onto any items not to be coated, wash these immediately with water
- Do not apply in temperatures less than 15°C

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Maintenance finishes for unfinished bare wood door sets

Oak base coat - Sigma Sigmawood

This is an equalising base coat, which forms an important part of a high build, microporous wood coating system. This should be applied to bare wood doors as a first coat, before applying the top coat.

How to use it

Ensure all the doors and frames are smooth, clean and dry, and then apply the base coat using a synthetic brush, working in the direction of the grain. Make sure that all the wood parts of the doors and frames are coated, including all edges of the doors, especially at the bottom.

Oak top coat - Sigma Sigmawood

Sigma Sigmawood is a high build microporous translucent top coat in light oak colour and ready to be applied by synthetic brush.

How to use it

When the base coat is touch dry, you can then apply the first coat of top coat. Stir thoroughly then apply two coats using a good quality synthetic brush, working with the grain. After applying the first top coat, leave one to two hours before applying the second top coat.

